



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7
Job Sheet 170504



Part No: D4021-7

Job Qty: 20 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/25/18	0.00	0.00	Start Up Waterjet		DC 18/01/24
100	Waterjet	20 pcs		1/25/18	0.02	7.78	Waterjet1		DC 18/01/24
110	QC	20 pcs		1/25/18	0.00	0.00	QC2 Waterjet-3		DC 18/01/24
120	QC	20 pcs		1/25/18	0.00	0.00	QC8-4		38
130	Large Fab	20 pcs		1/26/18	0.00	6.80	Large Fab 8		DC 18-01-27
140	QC	20 pcs		1/26/18	0.00	0.00	QC5		38
150	Packaging	20 pcs		1/26/18	0.00	0.00	Packaging3 Large Fab		9-88 3/24
160	QC21-SA	20 Ea		1/26/18	0.00	0.00	QC21		Chad 18/02/01

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required

Descriptions: 130 - MAKE CHAMFER AS PER DWG

150 - LOCATION: WA004

DAS
21
9-88

FEB 02 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.625X3.000	8	24	0	0

5012902

7

Part Specifications

Specifications could not be found.

Plex 1/16/18 4:20 PM dart.poulin.mario

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS There ☐			
Date : _____		Step #: _____		 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Description Work Order Deviation							
Root Cause <table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Te ☐ Se ☐ B ☐ B ☐ Ir ☐ C ☐ C ☐ Instructions ☐ Drill Holes ☐ </td> </tr> </table>		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Te ☐ Se ☐ B ☐ B ☐ Ir ☐ C ☐ C ☐ Instructions ☐ Drill Holes ☐
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OTHER : _____		Hoop ☐					

Start up Operation 01/24/18
Job No: 170504

PART NO: D4021-7
Original Serial #: S034850
Revision:
Operation:
Change No:

QC / QA Coordinator Approval
Completed By
Engineering Quality Other
(QS1042) Approval
Hand / Supervisor approval Verification

Positioned Wrong
Outside Dimensions
Over/Under tolerance
Part Incorrect
Part Lost/Missing
Part Moved
Drawing
Finish
Misread
Turning Sequence

